

D-M-E 2-Stage Ejectors

Benefits

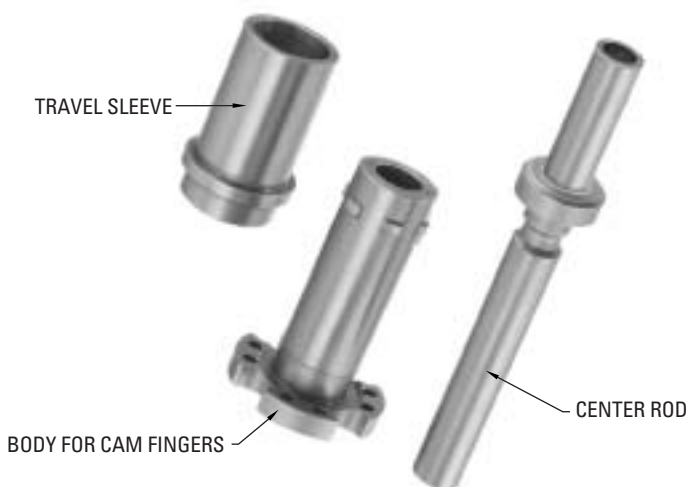
Positive, precise plate control

D-M-E 2-Stage Ejectors (TS) adapt to a number of mold base sizes and plate thicknesses. They are available in two ejection sequences: Top Last (TL) and Bottom Last (BL). Each ejection sequence is available in three sizes to accommodate most standard D-M-E mold bases. The stroke range for each ejection stage is determined and fixed by the customer by cutting the Center Rod to the desired length (both TL and BL types) and by also cutting the Travel Sleeve to the desired length (BL type only). Once installed, the D-M-E 2-Stage Ejector ensures positive, precise control of the sequence and distance of each stroke of the two ejector plates. Once installed, there are no adjustments that can be accidentally changed.

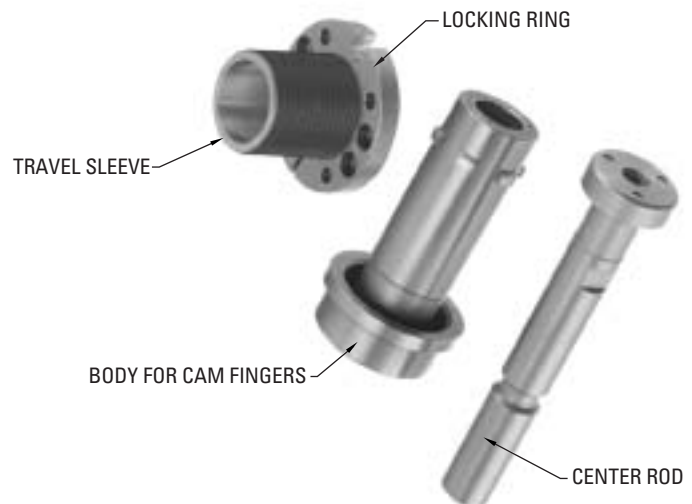
Benefits

- Both the first stage and second stage strokes are set independently
- Easy set-up and installation
- Fixed strokes cannot be tampered with or accidentally modified
- Internal installation – avoids interferences with water line connectors and externally mounted components
- Utilizes latching mechanism similar to D-M-E Internal Latch Lock for smooth operation and guidance
- Three sizes to choose from for each style, to accommodate most standard D-M-E mold bases
- Hardened steel components for long life

Top Last Subcomponents



Bottom Last Subcomponents



NOTE: Puller Pins are not shown. Puller Pins must be purchased separately.